Applicant: George Cintra et al. Attorney's Docket No.: 08935-249001 / M-4965

Serial No.: 10/034,901

Filed: December 27, 2001

Page : 2 of 8

## Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

## Listing of Claims:

## 1-52. (Cancelled

- 53. (Currently Amended) The method of claim [[52]] <u>76</u>, wherein the binder comprises a polymer.
- 54. (Previously Presented) The method of claim 53, wherein the binder is selected from the group consisting of polyvinylidene fluoride, hexafluoropropylene, and polytetrafluoroethylene.
- 55. (Currently Amended) The method of claim [[52]] <u>76</u>, wherein the <u>first</u> cathode mixture <u>layer further</u> comprises a solvent.
- 56. (Currently Amended) The method of claim[[55]] <u>76</u>, wherein the solvent is selected from the group consisting of acetone, methyl ethyl ketone, diisobutyl ketone, methylpyrrolidone, and methyl isobutyl ketone.
- 57. (Currently Amended) The method of claim [[56]] 76, step(a) further comprising removing only a portion of the solvent after coating the cathode mixture but before removal of the substrate forming the first layer on the substrate.
- 58. (Currently Amended) The method of claim [[52]] <u>76</u>, wherein the cathode mixture further comprises a conductive aid.
- 59. (Previously Presented) The method of claim 58, wherein the conductive aid comprises carbon.

Applicant: George Cintra et al. Attorney's Docket No.: 08935-249001 / M-4965

Serial No.: 10/034,901

Filed: December 27, 2001

Page : 3 of 8

60-62. (Cancelled).

63. (Currently Amended) The method of claim [[52]] 76, wherein step [[(d)]] (c) comprises laminating the first layer and the second layer to provide the first stack after step (c).

- 64. (Currently Amended) The method of claim [[52]] 63, wherein step [[(e)]] (d) comprises bonding the [[first]] cathode stack to [[a]] the current collector as part of the lamination.
- 65. (Currently Amended) The method of claim [[64]] <u>76</u>, wherein the current collector has a first surface and a second surface and the [[first]] <u>cathode</u> stack is bonded to the first surface, the method further comprising
  - (f) repeating steps (a)-[[(d)]] (c) to produce a second <u>cathode</u> stack; and
  - (g) bonding the second <u>cathode</u> stack to the second surface <u>of the current collector</u>.
  - 66-71. (Cancelled).
- 72. (Currently Amended) The method of claim [[60]] <u>76</u>, further comprising partially but not fully removing the solvent <u>after coating of the cathode mixture in step (a)</u> prior to <u>laminating the first layer and the second layer step (c)</u>.
- 73. (Currently Amended) [[A]] <u>The</u> method of making a battery electrode claim 76, the method <u>further</u> comprising
  - [[(a)]] (e) blending [[a]] the binder and [[a]] the solvent;
  - [[(b)]] (f) blending an electrode active material and a conductive aid; and
- [[(c)]] (g) combining the blends from [[(a)]] (e) and [[(b)]] (f) to provide [[a]] the cathode mixture[[;]]
  - (d) forming a layer comprising the cathode mixture and a substrate;
  - (e) removing the substrate from the first layer; and
  - (f) incorporating the first layer into the battery electrode.

Applicant: George Cintra et al. Attorney's Docket No.: 08935-249001 / M-4965

Serial No.: 10/034,901

Filed: December 27, 2001

Page : 4 of 8

74-75. (Cancelled).

76. (New) A method of making a cathode for a battery, comprising

- (a) coating a cathode mixture comprising an electrode active material, a binder, and a solvent onto a substrate and then removing the substrate to provide a first cathode layer including at least the electrode active material and the binder, but not a substrate;
- (b) coating the cathode mixture onto a substrate and then removing the substrate to provide a second cathode layer including at least the electrode active material and the binder, but not a substrate;
- (c) layering the first cathode layer onto the second cathode layer to provide a cathode stack including the first cathode layer and the second cathode layer; and
  - (d) bonding a current collector to the cathode stack to provide the electrode.